



OCC APPAREL

2026 GUIDE BOOK





OCC APPAREL

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OCC APPAREL

Welcome to OCC Apparel

Our mission is to help make the world's best brands even better. Since 2004, we've been committed to producing the highest quality ethically accredited garments, combined with expert relabelling and decoration services. Our business was founded on sustainable and ethical principles—values that continue to guide everything we do.

This guide introduces our approach, capabilities, and how we can partner with you to deliver outstanding apparel solutions. Whether you're looking to decorate stock garments locally or manufacture custom garments offshore, our mission remains the same: to provide premium, ethically made apparel and accessories with fast turnaround times and competitive pricing.

We invite you to explore what we offer and look forward to working with you.

ETHICAL APPAREL & RESPONSIBLE SOURCING

OCC Apparel is a long-standing leader in sustainable and ethically sourced apparel. Since 2004, we've helped purpose-driven brands thrive by supplying premium-quality garments and decoration services with a strong commitment to environmental and social responsibility.

OUR PURPOSE IS SIMPLE

To deliver the world's best ethical apparel—enabling brands, social enterprises, and not-for-profits to make a positive impact through what they wear. We believe in sustainable fibres, safe working conditions, and a transparent supply chain.

HERE TO MAKE THE WORLD'S BEST BRANDS EVEN BETTER

This guiding principle drives everything we do. Whether working with global icons or local changemakers, we aim to elevate your message through sustainable apparel that reflects your values.

Since our founding, we've sought out the most ethical and high-quality garments in the world. In 2004, we partnered with Beneficial Ts in the US—born out of Patagonia's organic cotton movement—to bring premium organic cotton t-shirts to Australia.

We soon began working with AS Colour (est. 2005), Earth Positive (est. 2007), and Stanley/Stella (est. 2012)—brands known for their high-quality, responsibly made garments. Today, we continue to proudly support these companies across Australia and New Zealand.

As part of our ongoing commitment to global best practices, OCC Apparel prioritises garments and supply partners certified under the GOTS (Global Organic Textile Standard), GRS (Global Recycled Standard), and Fair Wear Foundation accreditation. These standards ensure that both environmental and social criteria are met across every stage of the production process—from fibre to final stitch.



OCC APPAREL

SUPPORTING LOCAL INDUSTRY

Although there are currently no organic cotton farms in Australia, we continue to source certified organic cotton yarn from trusted global suppliers. At the same time, OCC Apparel proudly supports Australian-based businesses for screen printing, digital printing, and embroidery. We believe in investing in local talent and craftsmanship to deliver quality, flexibility, and fast turn-around for our clients.

Whether it's supplying premium blank garments or custom manufacturing for large-scale programs, our goal remains constant: to be a reliable, ethical partner for organisations who care about what their brand stands for.

OUR KEY PRINCIPLES

QUALITY

We believe that quality is non-negotiable. Every garment we supply—from blanks to custom-decorated apparel—is selected or produced with a commitment to superior fit, feel, and longevity. We only work with brands and factories that share our dedication to premium materials and consistent standards, ensuring your merchandise reflects the professionalism and integrity of your brand.

PEOPLE

People are at the centre of everything we do—from the makers of the garments to the businesses and communities we serve. We partner only with suppliers who provide safe, fair, and ethical working conditions, and we support local Australian decorators to keep skilled work alive and thriving. Our goal is to build long-term relationships that uplift everyone involved in the process.

HONESTY

Transparency and trust form the foundation of our business. We're honest about where and how our garments are made, what they cost, and how they impact the world. We work hard to give our customers clear information so they can make informed, values-aligned decisions—because doing the right thing shouldn't be complicated.

This is a little bit about us. We look forward to learning a little bit about you.

EARTH POSITIVE

In 2007, EarthPositive® Apparel reduced the carbon footprint of its cotton clothing by 90%

while also managing to produce all the clothing in an ethical and sustainable manner. EarthPositive® was created to prove that it is possible to produce cotton clothing without any detrimental effects to the Earth's soil, water or inhabitants, whether they be animals, plants or people, or to its climate. EarthPositive® is a multi-award-winning consumer brand of low carbon apparel created to help combat the climate crisis.



Organic, Ethical, with a 90% reduced carbon footprint, the most sustainable clothing on Earth.

Verified Ethical Manufacture

100% of the EarthPositive® production undergoes annual audits to comply with the FWF Code of Labour Practices in accordance with the International Labour Organisation's conventions.

Continental Clothing Company has been a member of Fair Wear Foundation (FWF) since 2006.



90% Reduced Carbon Footprint

EarthPositive® is made in manufacturing facilities powered by green renewable energy, from low-impact raw materials. The carbon footprint of EarthPositive® products has been reduced by some 90% and the calculations were certified under the PAS2050 standard by the Carbon Trust in the UK between 2007-2009.



Our Factory

This vertically integrated garment factory in Tamil Nadu, Southern India, is the primary manufacturing facility of Continental Clothing Co.

The state-of-the-art technology and ultra-modern infrastructure provide the setting for the textile industry's leading showcase of socially and environmentally responsible production.





BEST-SELLING STYLES



EP01 UNISEX ORGANIC T-SHIRT
Climate Neutral[®]



EP002 WOMEN'S ORGANIC T-SHIRT
Climate Neutral[®]



EP185 EARTH POSITIVE PREMIUM JERSEY T-SHIRT



EP19 EARTH POSITIVE OVERSIZED T-SHIRT



EP38 EARTH POSITIVE HEAVY T-SHIRT



EP16 EARTH POSITIVE WOMEN'S ROLLED SLEEVE T-SHIRT



EP301 EARTH POSITIVE PULLOVER HOODIE



EP302 EARTH POSITIVE SWEATSHIRT



EP75 ORGANIC FASHION TOTE BAG
Climate Neutral[®]

The above is just a small selection of the Earth Positive range, to check out the full range

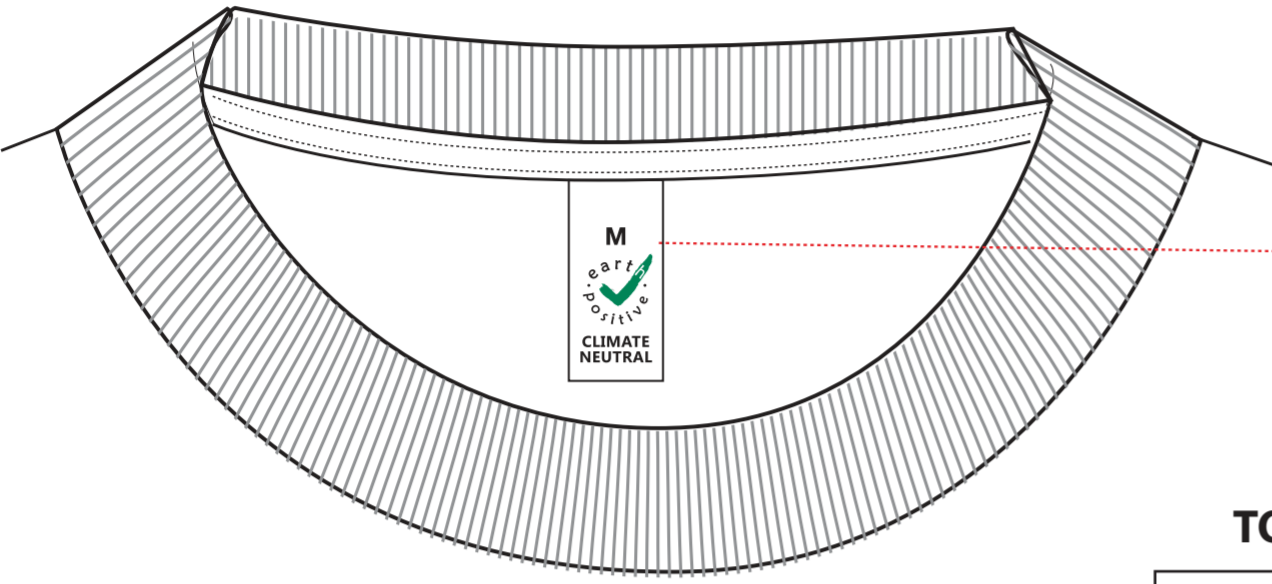
Please click here [Earth Positive](#) to check out the full Earth Positive range.

Please return to OCC Apparel for more information or to place an order.




INFO

Earth Positive Tagging



Brand Tag

M



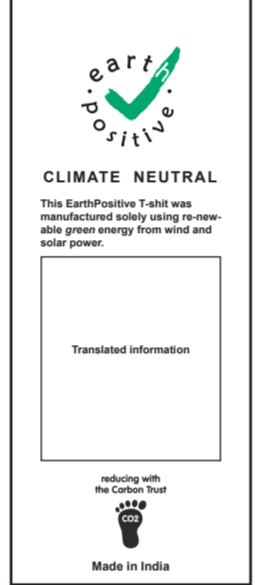
CLIMATE NEUTRAL

30mm


15mm

Sideseam Tag:
(examples only)

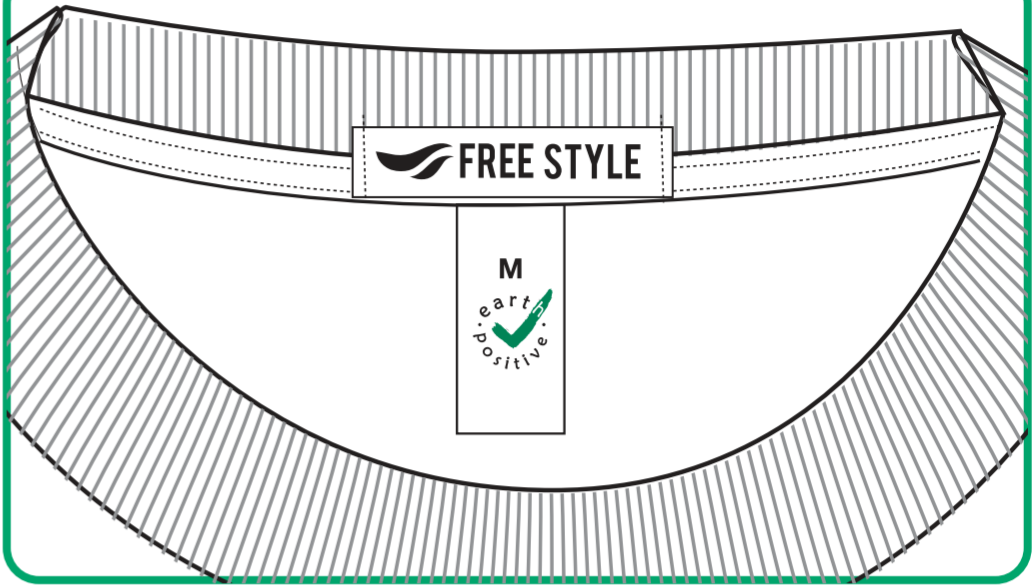
TOP



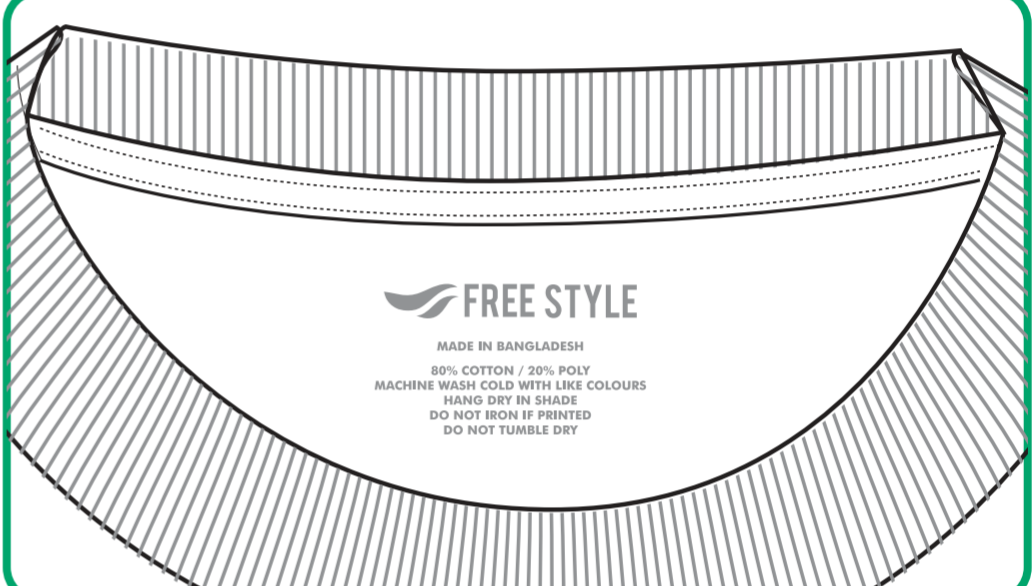
UNDERSIDE



SEWN IN CUSTOM WOVEN TAG



EP TAG REMOVED + INNER NECK PRINT



We can rebrand your Earth Positive garments with ease with your supplied woven tags or with an inner neck print.

*requires unpicking + resewing garments.

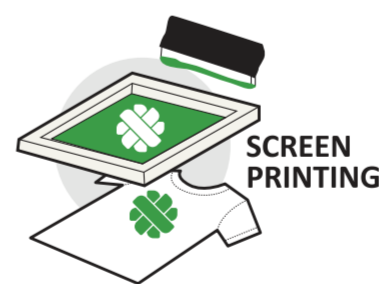
Earth Positive are a great option for:

- ✓ UNIVERSITIES / SCHOOLS
- ✓ FESTIVALS / EVENTS
- ✓ FASHION BRANDS
- ✓ NFP ORGANISATIONS
- ✓ POLITICAL PARTIES
- ✓ BUSINESSES
- ✓ COUNCILS
- ✓ ACTIVIST GROUPS
- ✓ CONSERVATION GROUPS / ZOOS



STOCK HELD IN:
SYDNEY/LONDON/AMSTERDAM
DELIVERY TIME: 3-7 days

DECORATION:



SCREEN PRINTING



DIGITAL PRINTING



EMBROIDERY



DTF-TRANSFERS

MADE IN: INDIA

CERTIFICATIONS: Fair Wear, Soil Assoc, GOTS, Confidence in Textiles, Reducing CO2 with the Carbon Trust



OCC APPAREL

STANLEY /STELLA

Founded in 2012, Stanley/Stella is a European leading name in premium, sustainable blank apparel driven by innovation, sustainability, and unmatched quality. With operations spanning four continents and a track record of success in Europe, the company is dedicated to bringing a fresh, new reference for premium blank apparel to the market renowned for its fit, outstanding look & feel and exceptional decoration results.

Leading the way in sustainable apparel worldwide

Stanley/Stella's mission is to redefine sustainable textile production, to deliver premium-quality garments and to prioritize fair labour practices.

Today, Stanley/Stella is recognized globally as a leader in sustainable blank apparel. With operations spanning 4 continents, we leverage Jean's extensive experience and partnerships with 10 carefully selected factory partners.

Pillars that set up apart

At Stanley/Stella, we stand out through 5 pillars: design, decoration, service, cotton, and service; reflecting our unwavering commitment to excellence.

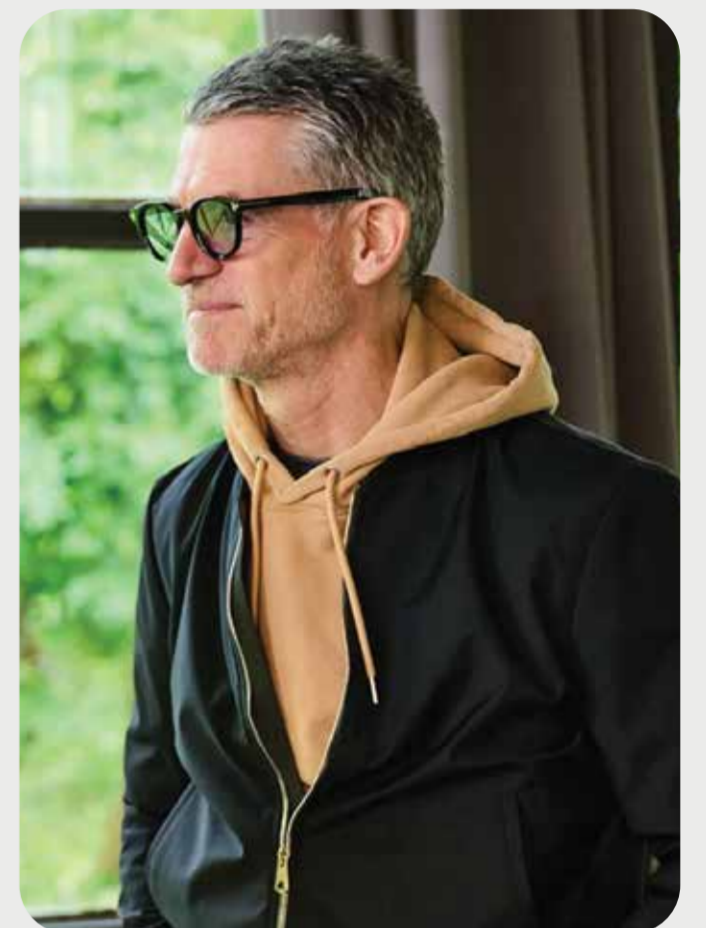
We are driven by the relentless drive of the people behind the scenes who never settle for less: from design to decoration and from sustainability to Service. By doing things differently. Like no other.



Jean Chabert, CEO, Leading with Vision

With over four decades of experience in the textile industry, Jean Chabert founded Stanley/Stella with the ambition to break codes and reinvent fashion for a better world.

His vision? Lead meaningful change by designing products that respect both people and the planet.



Trusted partnership

Jean's discerning vision has guided us in selecting only the best decorators and designers. We build strong partnerships, rooted in mutual growth, shared values and respect for people and the planet.

As a partner, you get direct access and relationship with our brand, and prime support from our dedicated teams.





BEST-SELLING STYLES



CREATOR 2.0 STTU169
THE ICONIC UNISEX T-SHIRT



STELLA MUSER STTW172
THE ICONIC WOMEN'S T-SHIRT



SPARKER 2.0 STTU171
THE UNISEX RELAXED T-SHIRT



FREESTYLER STTU788
THE UNISEX DRY HANDFEEL AND HEAVY WEIGHT T-SHIRT



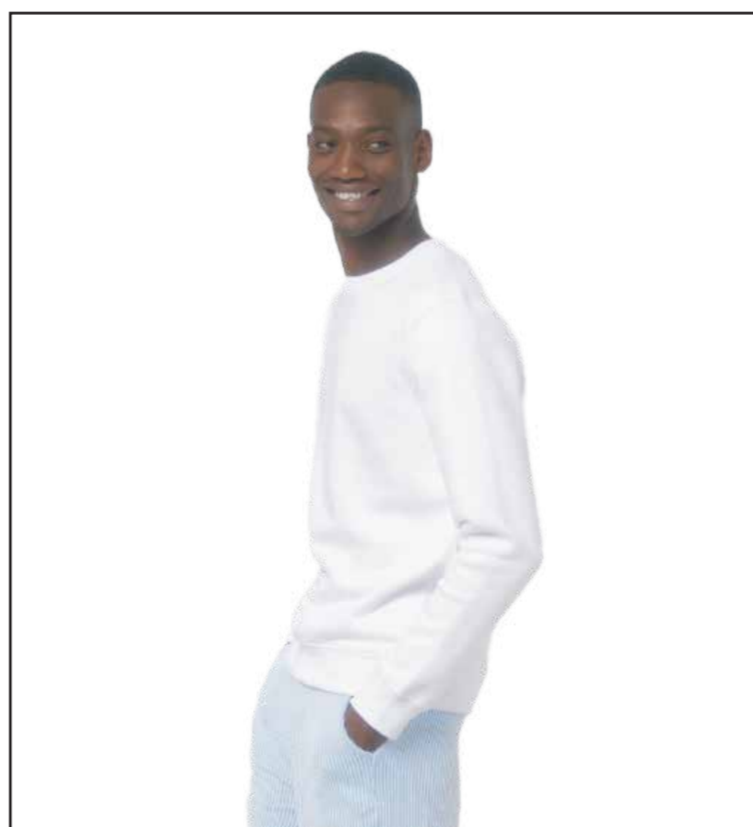
STELLA NOVA STTW175
THE WOMEN'S BOXY T-SHIRT



BLASTER STTU815
THE UNISEX OVERSIZED HIGH NECK T-SHIRT



CRUISER 2.0 STSU177
THE ICONIC UNISEX HOODIE SWEATSHIRT



CHANGER STSU823
THE ICONIC UNISEX CREW NECK SWEATSHIRT



CULTIVATOR 2.0 STSU179
THE ICONIC UNISEX ZIP-THRU HOODIE SWEATSHIRT

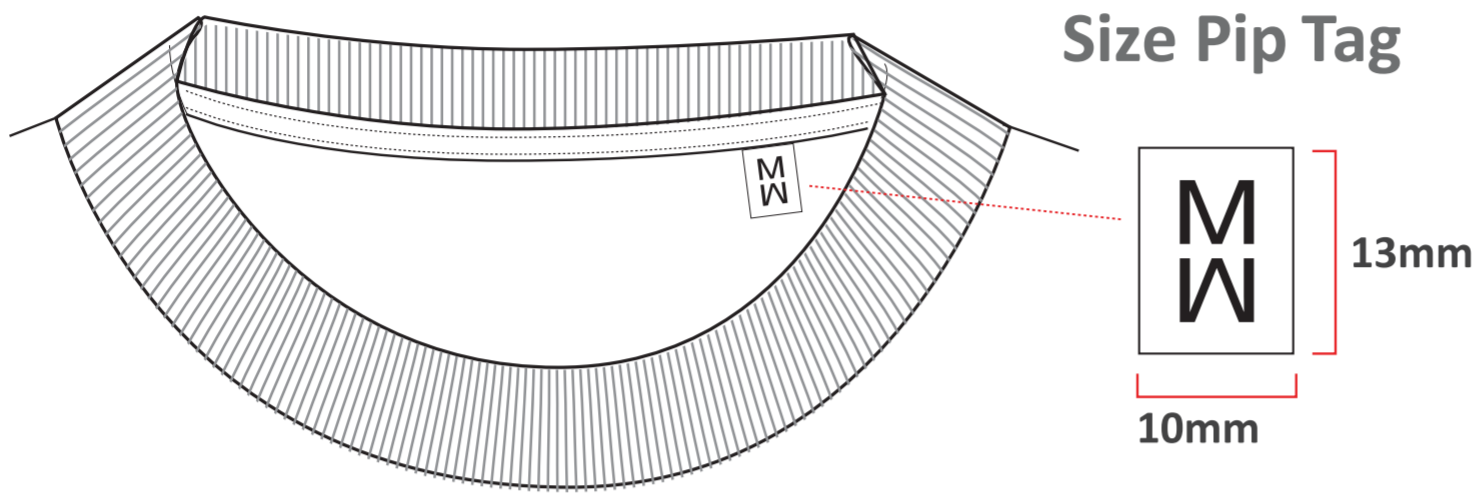
The above is just a small selection of the Stanley & Stella range, to check out the full range

Please click here [Stanley/Stella](#) to check out the full Stanley/Stella range.

Please return to OCC Apparel for more information or to place an order.


Stanley & Stella Tagging

Size Pip Tag



13mm
10mm

Sideseam Tag Examples:



1st Tag 1st Tag Underside 2nd Tag 2nd Tag Underside 3rd Tag 3rd Tag Underside

SEWN IN CUSTOM WOVEN TAG



KEEP SIZE TAG + ADD INNER NECK PRINT



We can rebrand your Stanley & Stella garments with ease with your supplied woven tags or with an inner neck print.

*requires unpicking + resewing garments.

Stanley & Stella are a great option for:-

- ✓ FASHION BRANDS
- ✓ RETAIL FASHION STORES
- ✓ UNIVERSITIES
- ✓ FESTIVALS / EVENTS
- ✓ SURF / STREET WEAR LABELS
- ✓ GYM / CROSSFIT / YOGA APPAREL
- ✓ NFP ORGANISATIONS
- ✓ CONSERVATION GROUPS / ZOOS

 **STOCK HELD IN: BELGIUM**
DELIVERY TIME: 3-7 days

SUITABLE FOR:

 **SCREEN PRINTING**  **DIGITAL PRINTING**  **EMBROIDERY**  **DTF-TRANSFERS**

MADE IN: BANGLADESH, TURKEY
CERTIFICATIONS: Fair Wear, Soil Assoc, GOTS, Confidence in Textiles



EST. 2005

Created in New Zealand

AS Colour was founded with a vision to raise the standard of wholesale blank apparel. We pride ourselves on producing, high-quality, functional blank apparel that stands the test of time. Established in 2005 in Auckland, New Zealand. AS Colour has grown from humble beginnings to now operate twenty-six retail locations and six distribution facilities across Europe, United States, United Kingdom, Australia and New Zealand.



OUR PRODUCTS

Built to Last

We firmly believe that longer-lasting products are better for the environment. By creating exceptional quality garments that are built to last, we aim to reduce waste and encourage conscious consumption.



Our Design Philosophy

At the heart of our design approach is a commitment to unparalleled quality, centered around three essential principles: fit, fabric, and finish. These pillars guide us in every aspect of our design and manufacturing process, ensuring that each product we create meets the highest standards.



We take our time in the design process for every garment we manufacture. We pay careful attention to the fit of each and every garment we create. Our team of skilled designers and pattern makers work to ensure that our products offer the perfect fit for their audience.



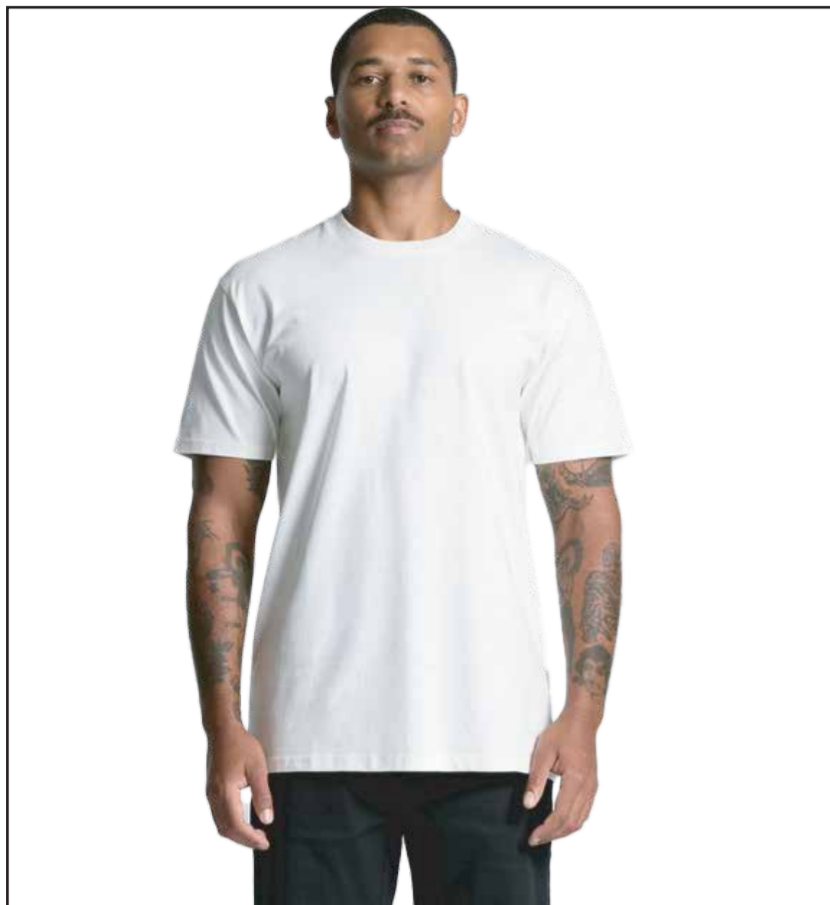
Crafting garments of unmatched quality starts with our meticulous selection of the highest quality yarn from trusted suppliers. This ensures our fabrics are durable and long lasting, allowing us to create garments that maintain their integrity and exceptional feel wash after wash.



Our dedication to impeccable finish makes us an industry leader in printing. Each garment undergoes rigorous quality control to create a smooth printing surface, ensuring vibrant, long-lasting prints - it's simply the best apparel you'll work with.



BEST-SELLING STYLES



5026G
CLASSIC ORGANIC TEE



5001G
STAPLE ORGANIC TEE



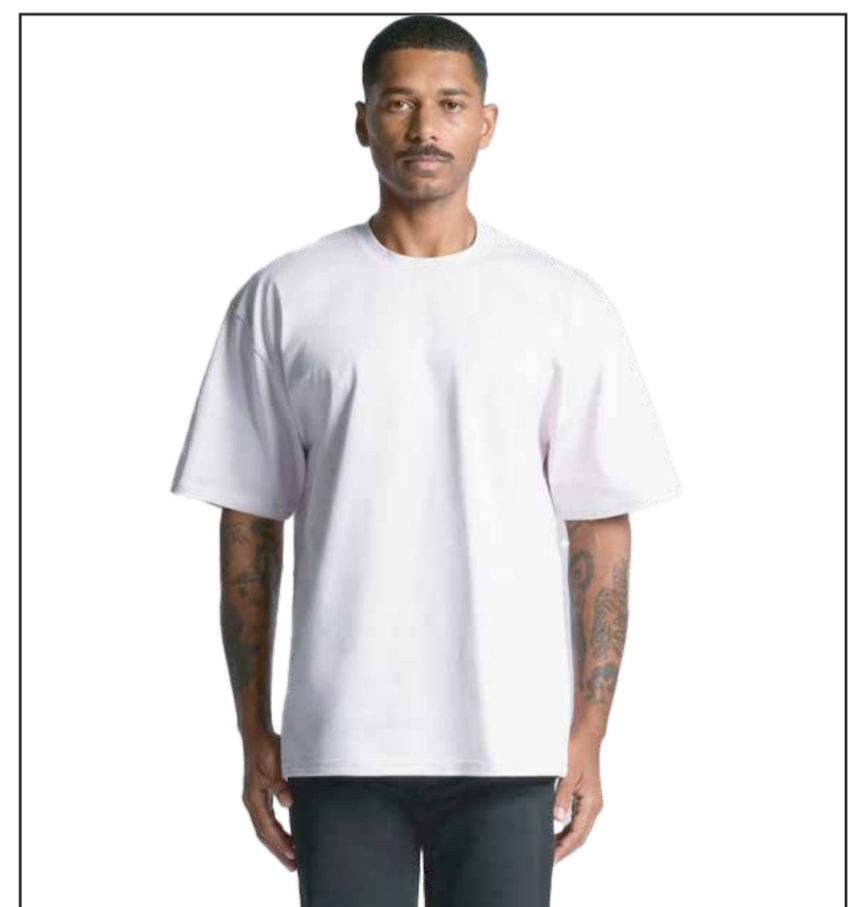
4001G
WO'S MAPLE ORGANIC TEE



5001
STAPLE TEE



4001
WO'S MAPLE TEE



5080
HEAVY TEE



5102
STENCIL HOOD



5146
HEAVY HOOD

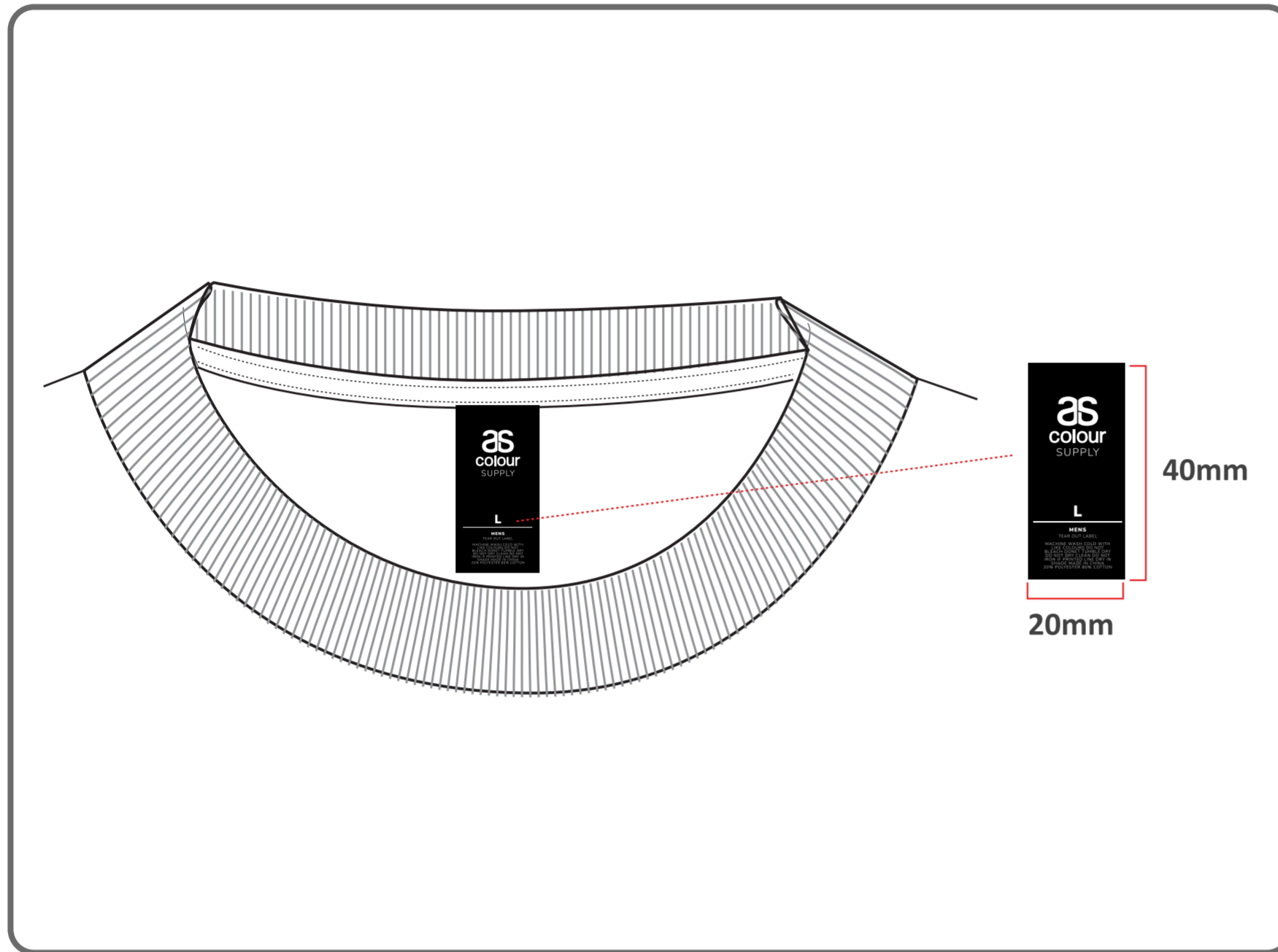


4161
WO'S RELAX HOOD

The above is just a small selection of the AS Colour range, to check out the full range visit; www.ascolour.com.au

Please return to OCC Apparel for more information or to place an order.

AS Colour Tagging



We can rebrand your AS Colour garments with ease with your supplied woven tags or with an inner neck print.

*requires unpicking + resewing garments.

AS Colour are a great option for:-

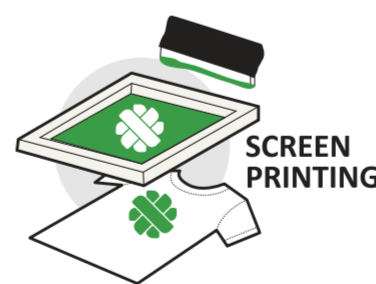
- ✓ UNIVERSITIES
- ✓ BANDS
- ✓ FESTIVALS / EVENTS
- ✓ RETAIL FASHION STORES
- ✓ SURF / STREET WEAR LABELS
- ✓ FASHION BRANDS
- ✓ GYM / CROSSFIT / YOGA APPAREL
- ✓ NFP ORGANISATIONS
- ✓ RELABELLING



STOCK HELD IN: MELBOURNE

DELIVERY TIME: 2-4 days

SUITABLE FOR:



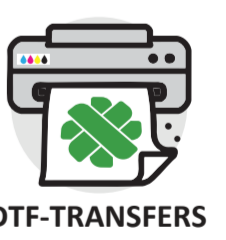
SCREEN PRINTING



DIGITAL PRINTING



EMBROIDERY



DTF-TRANSFERS

MADE IN: BANGLADESH

CERTIFICATIONS: WRAP, AMFORI, OEKO TEX, REEMI, CARBON CLICK

To check out the full range visit www.ascolour.com.au

Please return to **OCC Apparel** for more information or to place an order.



SCREEN PRINTING



To create a screen printed t-shirt, Each colour in your design are seperated into individual screens. Coloured tees require a undercoat known as base print + artwork colour. We then place each individual screen over your garment to lay down each ink colour – the end result is your completed design. It's a bit more intricate than that, but you get the idea: more colours = more screens and more screens = a higher cost per print.

Our in-house screen-printing can print any combination of colours with any colour of T-shirt to your preference. We print across all mediums (discharge, water based, plastisol, GOTS certified organic, foiling or metallic, just to name a few options) and can complete your garments in super-fast turnaround times.

Screen-printing remains the industry standard and is used by 95% of our customers including Mountain Designs, Jeanswest, Sea Shepherd Australia, QUT, Noosa Longboards, Animals Australia, Edgars Mission & Monash University.

WATER BASED INK - SCREEN PRINTING PRICE LIST

WATERBASED

No. of Prints	NUMBER OF COLOURS					
	1	2	3	4	5	6
51 - 125						
126 - 250						
251 - 500						
501 - 1000						
1001 - 2500						
2501-5000						
5000+						

CLICK HERE FOR PRICING

↑ Price is based on any size up to A3 Print Size (Max print is 400mm Wide by 500mm Tall)
Please note; A light colour print on a dark garment requires a base screen.
i.e. A white print on black tee shirt = Base + 1 Col screens.

ADVANTAGES OF WATER-BASED INKS

Water -based inks are good choice when a 'soft hand' is desirable. A soft hand is the condition where the ink film cannot easily be felt with the hand when passed across the surface of the fabric. This affect is often used as a argument for why water-based is preferable to plastisol as plastisol has more of a hand than water-based.





STANDARD PLASTISOL - SCREEN PRINTING PRICE LIST

PLASTISOL

No. of Prints	NUMBER OF COLOURS												
	1	2	3	4	5	6	7	8	9	10	11	12	
26 - 50													
51 - 125													
126 - 250													
251 - 500													
501 - 1000													
1001 - 2500													
2501 - 5000													
5001+													

CLICK HERE FOR PRICING

↑ Price is based on any size up to A3 Print Size (Max print is 400mm Wide by 500mm Tall)
Please note; A light colour print on a dark garment requires a base screen.
i.e. A white print on black tee shirt = Base + 1 Col screens.

ADVANTAGES OF PLASTISOL

Plastisol can best be described as a 'user-friendly' ink because it is very easy to manage. Plastisol can be left in the sun for extended periods of time without clogging the mesh. It is ready to use right out of the container more than 90% of the time.

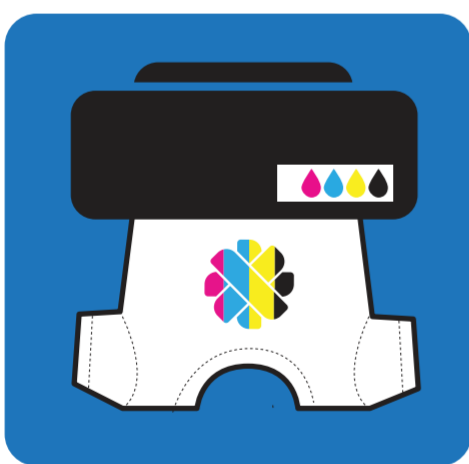
In most applications, it can be printed wet-on-wet, which allows for increased production speeds. It comes in formulations that can be printed on light and dark fabric. And, in most municipalities, the disposal of waste plastisol is very simple process. This is the most economical form of screen printing

MORE INFORMATION & SURCHARGES RELATING TO SCREEN PRINTING

1. Screen set up = \$70/Colour. Set ups are kept for six (6) months and then disposed. This is to ensure quality reprints within the allocated time therefor after requires setting them up again.
2. Discharge print incur 50% surcharge on top of plastisol printing charges.
3. Metallic inks incur \$1.50 surcharge on top of plastisol printing charges.
4. Other types of printing options are available and priced upon request.

A) Foil (e.g. Gold/Silver/Copper) B) Glitter C) Flocking D) Puff E) Reflective

DIGITAL PRINT



DIGITAL PRINTING.

Known as Direct-To-Garment (DTG) printing it is a method of printing multi-coloured artwork directly onto the garment. Unlike screen printing, you can go crazy with the number of colours/shades with digital printing without worrying about the number of set ups required. This method is best suited for low volume print runs with high number of colours.

DIGITAL PRINTING PRICE LIST

		PRINT SIZE (CM)	A4 21 x 29	A3 29.7 x 42	PLUS PRINT (38 x 48)+
WHITE GARMENTS	Setup				
	UNDER 5 Prints				
	5 - 24 Prints				
	25 - 49 Prints				
	50 - 99 Prints				
OVER 100 Prints					
COLOURED GARMENTS	Setup				
	UNDER 5 Prints				
	5 - 24 Prints				
	25 - 49 Prints				
	50 - 99 Prints				
OVER 100 Prints					

CLICK HERE FOR PRICING

CLICK HERE FOR PRICING

ADVANTAGES OF DTG PRINTING.

- One time set up fee! ✓
- Eco-friendly water-based inks! ✓
- High quality multi-coloured printing! ✓
- Types of format include; Illustrator, PDF, Photoshop, graphic, and digital photos! ✓

PLEASE NOTE: To ensure the best quality, durability & ink retention in the garment, we digital print with a white base and then the high colours as standard for all jobs. Depending on your job specifics, garment brand, colour and artwork complexity DTG prints can crack and fade with repeated washes over time



DTF PRINTING PRICE LIST

DTF PRINTING

	Print Size					
	<50cm2	<100cm2	<A5	<A4	<A3	CAPS/HATS
1-9						
10						
20						
50						
100						
250						
500						
750						

CLICK HERE FOR PRICING

*REFLECTIVE DTF-SURCHARGE 150%

ADDITIONAL CHARGES	
Artwork Setup	* No repeat setup costs if no changes to the artwork
6 Panel Cap Surcharge	
Handling fee for bulk items (Fleece/Track Pants)	CLICK HERE FOR PRICING
Handling fee for bulk items (Jackets/Worker)	

Artwork needs to be supplied on transparent background, or atleast 300dpi,print ready format in pdf,eps,AI,psd

DTF PRINTING

DTF stands for Direct To Film. This technique involves printing your design directly onto a film and then transferring it to a T-shirt made of cotton, polyester, or their blends, regardless of their colour, as it can work with white ink.



Here are the basic steps of DTF printing:

1. The design is printed onto a special transfer film with water-based inks.
2. The ink on the film is then coated with a special adhesive powder.
3. Then the design is transferred onto the fabric using a heat press.

Please contact us to discuss DTF print pricing.



Supacolour Wearable Transfer

Our most popular garment transfer, suitable for cotton, polycotton and non-sublimated polyester fabrics.

Vibrant, durable, stretchy, and easy to press! Supacolour Wearables are the World's Best Heat Transfers. This is the Swiss Army knife of apparel printing and will solve majority of your problems. A solution so versatile that with Supacolour Wearables and heat press, you can print from anywhere!

It does not matter if you are printing on your favorite cotton t-shirt or stretchy fabrics used to make comfortable athleisure wear, these beautiful heat transfers are the perfect fit for most textiles. Wearable transfers are made with Supacolour's proprietary water-based ink formula which provides great wash ability, breath ability, and a soft hand fit for a baby.

Featuring brilliant colours and epic, bright whites, turn complex artwork into easy, everyday jobs without the hassle of counting colours or worrying about large minimums. Wearable Transfers can be applied with just about any commercial heat press and peel hot, allowing you to turn out jobs faster and make a bigger profit.

Experience why Supacolour Wearables have become the premium heat transfer of choice for professional garment printers and crafters worldwide by ordering your designs today. Please contact us to discuss heat press transfer pricing

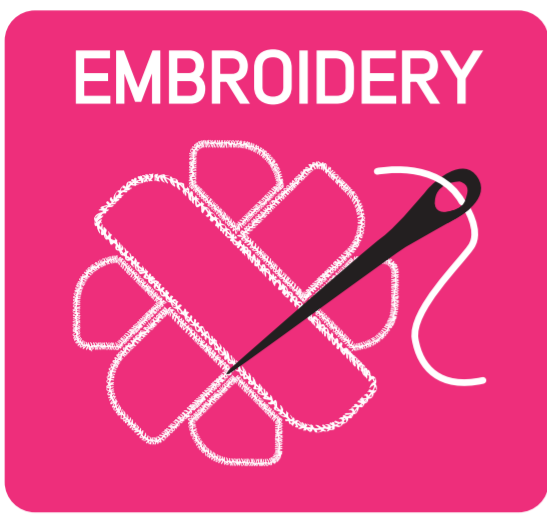




OCC APPAREL

AUSTRALIA'S BEST VALUE & HIGHEST QUALITY PRINTING SPECIALISTS

EMBROIDERY



Embroidery designs are stitched with an automated embroidery machine. These designs are "digitised" with embroidery software. They can have different types of "fills" which add texture and design to the embroidery. Almost all basic types of embroidery can be created with Machine Embroidery. This decoration method is popular on caps and polos. Please contact us to discuss embroidery pricing.



1 Col Grey Embroidery on White Garment



2 Col Black and Grey Embroidery on Black Garment

RELABEL/SEWING SERVICES

We have several relabelling options that can be tailored to elevate your brand presentation. Choose from sewn-in woven labels, printed inner neck labels, or heat press transfers. Additionally, we produce patches suitable for sewing or heat pressing onto garments. Please contact us to discuss the best relabelling type and method for your brand.

TYPES OF WOVEN LABELS



LASER CUT/ CUSTOM SHAPE



FLAT



END FOLD LEFT + RIGHT



END FOLD TOP + BOTTOM



HANGER LOOP STANDARD



CENTER FOLD



MANHATTAN FOLD



BOOK COVER FOLD



HANGER LOOP REVERSE

Please click [here](#) and read the Australian care labeling for clothing and textile products supplier guide.

Please note that if you are claiming organic accreditation for your brand and want to remove all existing labels from a garment and just have yours. Your brand needs to be independently accredited with the relevant accreditation association ie: GOTS . Alternatively, (most common method) you keep the accredited brand ie: 'Earth Positive' label in the garment and then sew your brand onto the garment.

LABEL/SEWING SERVICES

(PRICE IS FOR MOQ 50+UNITS. ANY QTY UNDER THIS WILL BE SUBJECT TO A SURCHARGE, CONTACT FOR PRICING)

TYPE OF REQUEST	COST	DESCRIPTION
OCC-AS-RMVE		Remove AS brand and Keep Care Label
OCC-RMVE		Remove AS Neck And Care Label
OCC-EP-RMVE		Remove internal EP Care tag <i>(FREE FOR ORDERS OVER 250 PCS)</i>
OCC-SS-RMVE		Remove Stanley + Stella Brand and Keep Care Label <i>(FREE FOR ORDERS OVER 250 PCS)</i>
OCC-T-RELABEL		T-Shirt Add Custom Neck Relabel
OCC-S-RELABEL		Sweatshirt Neck Label
OCC-JR-RELABEL		Jackets Relabel
OCC-PS-RELABEL		Pants & Shorts Relabel
OCC-H-RELABEL		Hats Relabel
OCC-PR-RELABEL		PIP Relabel
OCC-BTSP-RELABEL		Bar-Tack & Size Pip Relabel
OCC-B-RELABEL		Beanies Relabel
OCC-BTL-RELABEL		Bar-Tack Relabel
OCC-SS-RELABEL		Side Seam Relabel

CLICK HERE FOR PRICING

FINISHING SERVICES

(PRICE IS FOR MOQ 50+UNITS. ANY QTY UNDER THIS WILL BE SUBJECT TO A SURCHARGE, CONTACT FOR PRICING)

Need your finished garment retail ready? We can help with individual folding & polybagging of your garments without biodegradable bags + barcode + adding swing tags.

TYPE OF REQUEST	COST	DESCRIPTION
TRIM-POLY		Fold & Bag Goods In Biodegradable Polybag.
TRIM-SWING		Attach Customer Swing Tag (Requires Swing Tag)
TRIM-BARCODE		Barcode or Size Sticker Applied

CLICK HERE FOR PRICING

RELABELLING & FINISHING



** Please note prices are subject to change at anytime without prior notice**

*All prices are GST exclusive.



TYPES OF PATCHES



EMBROIDERED PATCH

The embroidered patch is the most popular type of patch. It uses solid colors and vector or digitized designs and cannot use designs with tiny and intricate details. Moreover, it uses a special embroidery thread which is either polyester, rayon, or a blend of the two. The result is a textured patch with a 3D look. Text size should be at least 3.5mm.



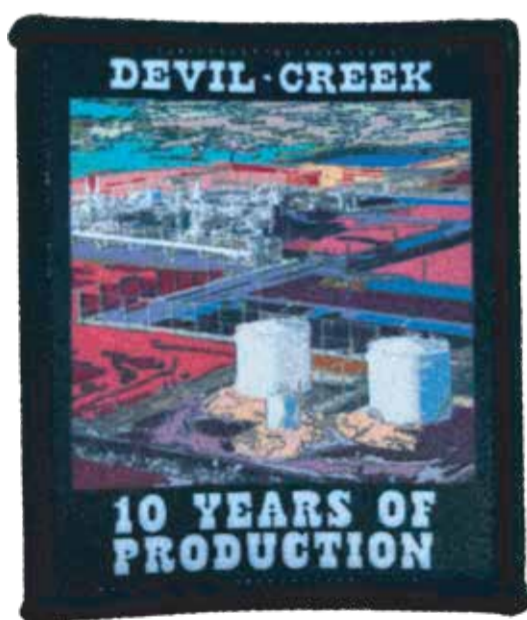
WOVEN PATCH - OVERLOCKED EDGE

Woven patches use finely detailed multi-colored designs. Depending on the actual artwork they can often achieve finer and smaller details than embroidered patches. They use thinner threads with no base which creates a smooth surface and appears flatter and thinner than embroidered patches.



LASER CUT EDGE

Also known as hot cut edges, they are the choice for patches that have unique shapes and more complex designs. However, they are more suitable as Iron on and not sewn on in most cases.



SUBLIMATED

Sublimated patches offer unmatched design flexibility, allowing vibrant and durable images by printing directly onto twill fabric. With no limits on color or letter size, they accurately reproduce intricate artwork and photos. This adaptability has made them popular across various uses, from sports uniforms to promotional and personalized clothing.



CHENILLE

Chenille patches, made from chenille yarn tightly woven into loops, create a unique 3D look with a fuzzy texture. They're commonly found on varsity jackets and cheerleading uniforms.



PVC

PVC patches, also called rubber or PVC morale patches, are crafted from polyvinyl chloride. They're molded to achieve intricate designs with raised and recessed areas, offering durability and easy maintenance. Preferred over traditional embroidered patches, PVC patches endure more wear and tear while being simple to clean.



OCC APPAREL



INNER NECK TRANSFER ESSENTIALS

(PRICE IS FOR MOQ 50+ UNITS. ANY QTY UNDER THIS WILL BE SUBJECT TO A SURCHARGE, CONTACT FOR PRICING)

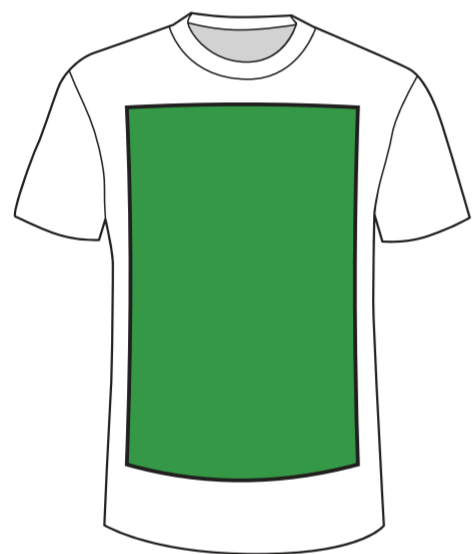
TYPE OF REQUEST	COST	DESCRIPTION
Inner Neck Transfer	\$1.60/Unit	One colour artwork printed at inner neck.

If you choose to go with the neck transfer method, you can be as creative as you want, but make sure you have the following information in your design.

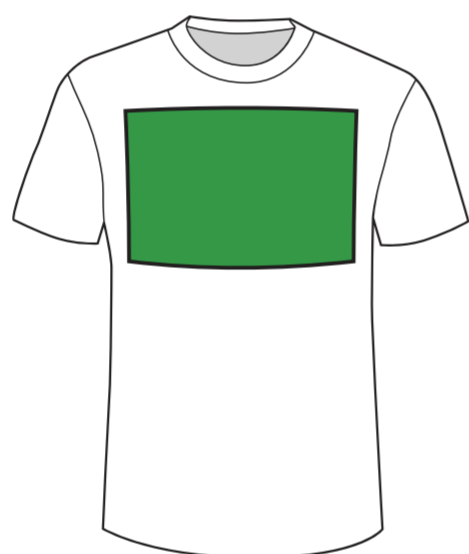
1. Branding.
2. Sizing.
3. Composition
4. Country of Manufacture
5. Care instructions (with optional icons)
6. Optional web address
7. Optional social media

POSSIBLE PRINT LOCATIONS

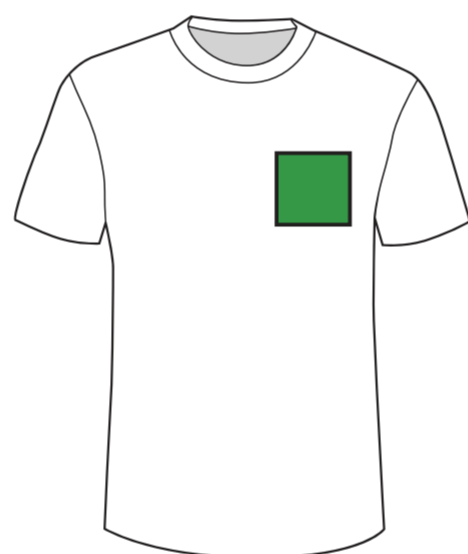
Below are some of the popular print locations. Based on this idea some of the location may be limited to what you can print on the apparel of choice (e.g. singlet, long sleeves, etc). Please bear in mind we are unable to print over seams and require at least 2.5cm gap tolerance from seam on all sides. E.g. we can't print edge to edge.



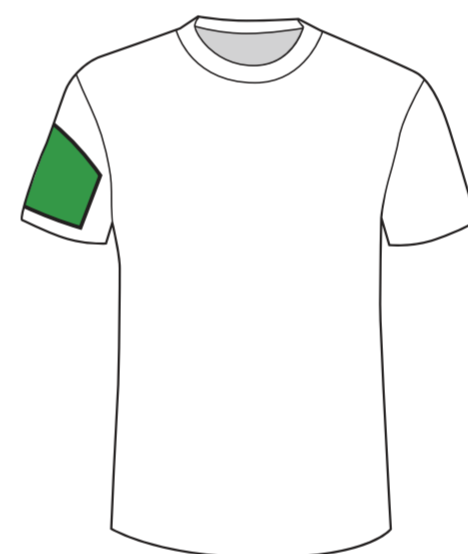
FULL FRONT



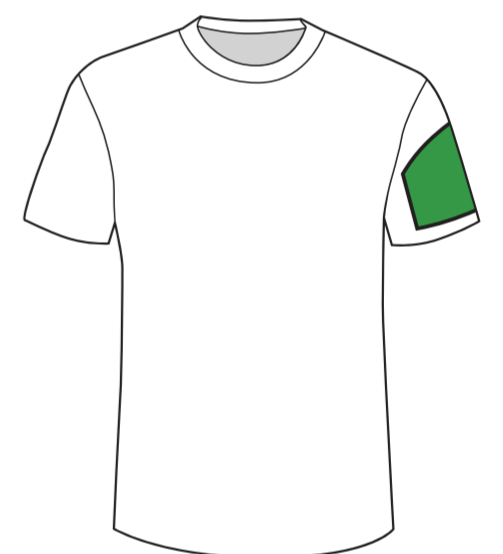
ACROSS CHEST
(POPULAR BY ITSELF)



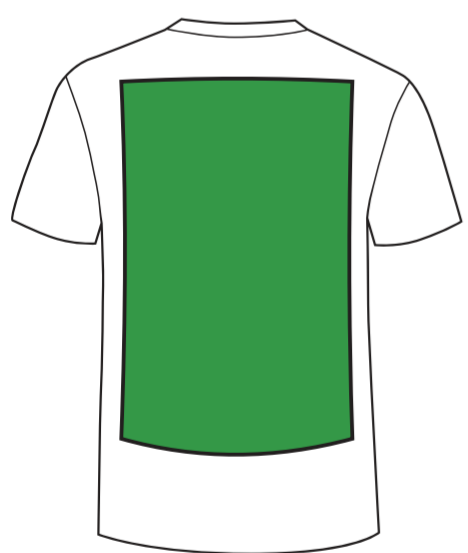
LEFT CHEST
(POPULAR WITH UPPER BACK)



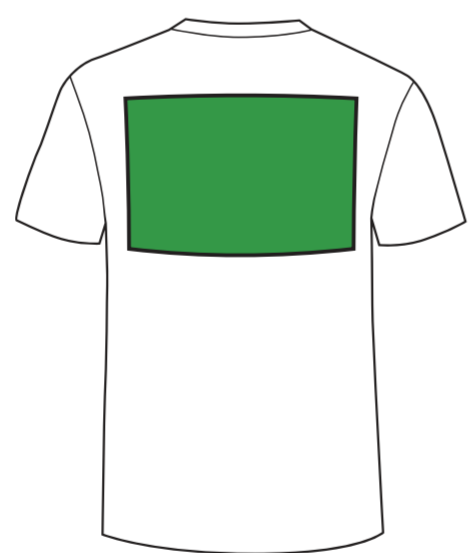
RIGHT SLEEVE



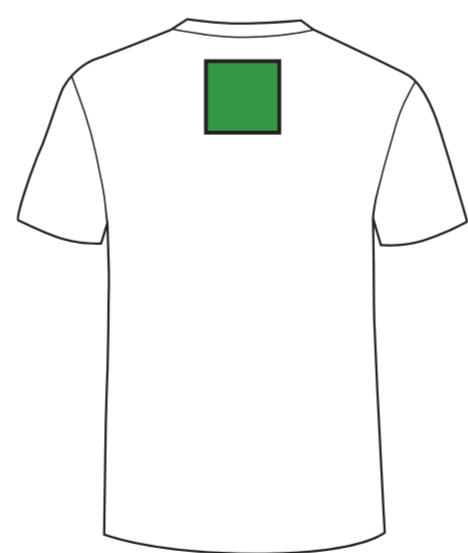
LEFT SLEEVE



FULL BACK



UPPER BACK
(POPULAR WITH LEFT CHEST)



BELOW BACK NECK



SIDE OF TOTE
SINGLE OR BOTH



WE CAN ALSO HEAT TRANSFER
ARTWORK ON CAPS



ARTWORK SPECIFICATIONS

We want you to have the best print result possible so it is important that we have great artwork files to work with. Vector based image such as made using Illustrator or Inkscape, either an .ai, .eps, .pdf file format is recommended. This format allows us to shrink and expand the artwork to suit the garment without compromising the quality of the image. If you are working with a pixel based image such as made using Photoshop or Canva, either a .psd, .pdf, .tiff, .png or jpeg format is recommended, as long as the artwork is in the size to be printed, and the resolution of at least 300dpi if possible to avoid any pixilation or bleeding.

CHECKLIST

- ✓ • Please make sure fonts & lines have been converted to outlines.
- ✓ • Please provide **SOLID COATED PANTONE CODES** for printing and/or **EMBROIDERY THREAD COLOUR CODES** for embroidery.
- ✓ • Please ensure artwork is cropped to specified size and ready to print.
- ✓ • Please ensure your artwork elements are all grouped together.
- ✓ • Please do not send us the same colour image and background artwork files that look invisible when opened. I.e: a white on white artwork file.

When your artwork is print ready, please email the artwork it to your Sales contact if the artwork is under 12mb. If the artwork files are too large to email, you can share your artwork with us using the following file transfer options; Dropbox, WeTransfer, OneDrive, Google Drive..



MOCK-UPS

Once your order is confirmed we will provide you with a professional mock up. We use your order details , the information and artwork files you have supplied to create the example below. A good mock up makes the printing process seamless and eliminate errors. Any mock ups you can supply in your own format during the sales order process is greatly appreciated as visual representation is the best way to quickly communicate your particular job specifics to us.

Mock-up example

Customer/
Order number →

Type of job →

Order Details →

Disclaimer →

OCC APPAREL.
OAPP001-3.

NEW
 REPRINT
 DIGITAL

PLASTISOL
 PERMASET
 MAGNA

METALLIC/FOIL
 WATERBASED
 EMBROIDERY

TRANSFER
 NECK TRANSFER
 EXTRA TASKS

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APPROVED DATE	DUE DATE
INTERNAL USE ONLY	



FRONT
18CM WIDE
PERMASET
\\(REPRINT)

BASE
 GREEN



LHS SLEEVE
18CM WIDE
PERMASET
\\(REPRINT)

BASE
 GREEN

STYLE	STYLE NAME	COLOUR	XXS	XS	S	M	L	XL	XXL	3XL	4XL	5XL	7XL	TOTAL	NOTES	PRINT SIZE	PANTONE
F201	Women's Organic Fashion Fitted Tee	NAVY		25	25	25	25							100	LOGO ON FRONT + LEFT SLEEVE	180mm WIDE + 80mm WIDE	BASE:GREEN
G00	Men's Organic Fashion Fitted Tee	GREY		25	25	25	25							100	LOGO ON FRONT	180mm WIDE + 80mm WIDE	BASE:GREEN

****DISCLAIMER. UPDATE 19/04/18**

1. Above mock up is a visual approximation and may not match exact to the finished product. Proportion of apparel to artwork positioning may vary. For a true representation of print size, print the design on paper 'to scale' and place it on the apparel. 2. Apparel and artwork colour(s) are representations only and may differ to the finished product. Use a Pantone 'coated' colour swatch book for reference when matching colours for reproduction, or please provide a sample for us to replicate. Colour matching is not guaranteed, however we endeavour to match as closely as possible. Your approval is your acceptance of the colours chosen for the artwork as shown on the above mock-up. Colour of Digital CMYK print is based on the artwork itself and it is your responsibility to provide us with the right colour. 3. Screen and digital printing requires 'baking' of the ink to set on the apparel through the dryer. Depending on the type of material and/or a certain batches of apparel may have some shrinkages to the apparel/artwork. Please keep this in mind as this is out of our control. 4. Delays in receiving mock-up approvals and/or correct/sufficient artwork may impact upon deadlines. Please check this proof carefully for errors and omissions. Your approval constitutes acceptance of full responsibility for all errors, omissions, legal and ethical compliance with all decoration. 5. Once approved and production commences, any changes to the job (item, colour, artwork, etc.) may incur additional charges (this includes the cost of product already produced, resign of artwork) and delay production.

← Due date

← Artwork details

← Sample garment

Offshore Production - Made to order - India

One of our core strengths is in bespoke manufacture, which offers exceptionally high quality products with unrivalled attention to detail, personal service and market-leading sustainability credentials.

For over a decade, OCC Apparel has excelled in 'Made to Order' it's custom garment manufacturing service. We set high standards of service, from speed of manufacture, producing high quality retail products in superior sustainable fabrics with ethical credentials.

OCC Apparel Bespoke Manufacturing Service

We offer Australian brands the highest quality ethically accredited offshore manufacturing service.

- Superior fabrics
- Pantone colour matching
- Label manufacture & insertion
- Minimum 500 pcs per style
- 250,000 capacity per week

Minimum Orders

The minimum production run from our Turkish factory is 500 pieces per style and colour, when using stock jersey fabrics, or 200 kg if the fabric is dyed to order.

For fabrics that have to be developed and knitted to order the quantities may be higher and are quoted upon application only.

Minimums on Earth Positive and Salvage fabrics, which are produced in Asia, start at 1500 pieces per style and colour.

Garment costing

All bespoke orders are quoted individually. Thus prices will vary depending on the exact garment spec and details requested (Fabric / Colour / Style / Branding etc).

Sampling cost

There is a charge for preparing and sending prototypes to cover our costs.

Labelling

We can manufacture printed or woven labels from artworks provided, and insert during production into the garments in a position of your choice

Custom colours

For custom colours, Pantone® Matching System reference or a colour swatch should be provided. Lab-dips are free but delivery from the factory is charged at cost. Turnaround is 4-6 days. A minimum dye lot is 200 kg for core plain fabrics. (This represents around 700 women's T-shirts in size M or 600 men's T-shirts in size L).

Additional services

Screen / Digital and Sublimation printing at source – 'Panel printing' before garment assembly is a particular specialty, but all types of screen printing techniques are available.

Embroidery – We offer a state of the art embroidery service using an 18-head embroidery machines.

Applique – Both knitted and woven fabrics, with fabrics layers and distressed effects are offered.

Kimball and swing tagging – Production / Printing and insertion of the Kimball's and hangtags.

Bagging and barcode labeling – Printed polybags and production of barcodes.

How To Order Bespoke Garments?

1. Get in touch ... Our production team will guide you through the production process, to help you create the garments you require, quickly and efficiently.
2. Customer gives our production team an indication of the garment(s) needed, the fabrics and colours, and follows this by sending a pattern, drawing or sample to duplicate, with instructions, sizes, quantities, and the label & print artwork if required.
3. We will then offer a quote and an indication of lead-time. If accepted by the customer, we will then prepare samples, and lab-dips if required.
4. Customer approves and/or gives comments on all of the above. If necessary sampling will continue until customer approval.
5. Production lead-time will then begin on receipt of written purchase order.
6. Customer order immediately goes into production and is delivered as agreed according to freight method chosen and lead-time given.

To place an order, or to discuss your requirements, please email orders@occapparel.com.au

Overview

What is Made To Order?

We tailor our service to your needs

Our Made-to-Order (MTO) bespoke manufacturing service enables you to create custom products tailored to your exact specification. We will support you and manage all the stages, from design through to production at our award-winning Earth Positive factory in India, to final delivery at your destination.

You design, we deliver.

What we offer

Choose from a wide selection of technologies to fit your requirements

- Superior sustainable yarns and fabrics
- Circular and flat knitting
- Pantone® matching dyeing and finishing
- Brushing, peaching and sueding
- Vintage, stone and acid washing
- Screen, digital, transfer and panel printing
- Appliqué and multi-head embroidery
- Woven and printed labels
- Hangtags, kimballs, stickers
- Specialist retail-ready packaging
- CAD product development
- CAM garment manufacturing
- Vertically integrated production (from raw fibre to finished garment).

Minimum orders for production

Examples based on an average T-shirt or Hoodie

- Stock fabric in stock colour 600 Ts or 300 hoods per colour
- Stock fabric in bespoke colour 750 Ts or 400 hoods per colour
- Stock yarn in bespoke fabric 1,200 Ts or 600 hoods per fabric quality
- Bespoke yarn 3,000 Ts or 2,500 hoods per yarn quality

Minimum orders for embellishments

Per design

- Screen printing 500
- Heat transfers 250
- Embroidery 100
- Digital printing 10

Production lead times

Excluding transportation from India

- Stock fabric in stock colour 8-10 weeks
- Stock fabric in bespoke colour 10-12 weeks
- Stock yarn in bespoke fabric 10-12 weeks
- Bespoke yarn 12-15 weeks
- Additional for embellishments 1-2 weeks

Stock fabric qualities

Fully-combed, ring and compact spun yarn

100% GOTS organic cotton

- Single jersey 130 g/m² (3.8 oz/yd²)
- Single jersey 155 g/m² (4.6 oz/yd²)
- Single jersey 190 g/m² (5.6 oz/yd²)
- Single jersey 220 g/m² (6.5 oz/yd²)
- 3-ply terry 280 g/m² (8.3 oz/yd²)
- 3-ply terry 320 g/m² (9.4 oz/yd²)
- 3-ply terry 350 g/m² (10.3 oz/yd²)
- Plain weave 120 g/m² (3.5 oz/yd²)
- Plain weave 170 g/m² (5 oz/yd²)
- Twill weave 215 g/m² (6.3 oz/yd²)
- A selection of ribs in cotton and cotton elastane blends

96% GOTS organic cotton 4% elastane

- Single jersey 160 g/m² (4.7 oz/yd²)



Bring your designs to life

We have considerable expertise in our field and we will use it to help you realise your designs. Whether you are creating a one-off product or a whole new brand, we are here to help.

For over two decades, we have excelled in our 'Made to Order' custom garment manufacturing service. We have set high standards of service and manufacture, producing high quality retail products in superior sustainable fabrics with ethical and environmental credentials.

Design and development

Whatever stage you are at in the design process our team can support you from the initial idea through to creating the tech pack documentation.

Processes, embroidery and appliqué

We offer a wide range of fabric processes and embellishments to bring your designs to life.

Processes

- Peaching, brushing, sueding
- Acid washing, vintage wash, stone wash

Embroidery

- We have a state-of-the-art embroidery

service using 18-head embroidery machines

Appliqué

- We can add appliqué to both knitted and woven fabrics, with fabric layers and distressed effects.
-

Sampling

Once you have decided on a design we will prepare lab-dips, if required, development and pre-production samples for signing off.

You are then able to approve or comment, and if necessary sampling will continue until you sign off the product.

Labelling, packaging and shipping

We offer a large range of labelling solutions - woven, jacquard, printed, tear-out, etc.

We can produce kimballs and hangtags in a variety of sustainable materials, inks and types of attachments.

We can add individual barcodes or QR codes before we pack and ship your stock according to your chosen freight and delivery method.

Why choose OCC Apparel and Earth Positive?

One of our core strengths is in bespoke manufacturing. We offer exceptionally high quality products with unrivalled attention to detail, personal service and market-leading sustainability credentials.

- We produce high quality Organic cotton products (GOTS certified)
- Reduced carbon (90% reduced CO₂ emissions)
- Ethical manufacture (Fair Wear leader status)
- 'Detox to Zero' certified closed loop dyehouse
- Greenpeace Textile Procurement Standard compliant

The Earth Positive Factory

Manufacturing takes place in the Earth Positive factory in India

Our Earth Positive Factory is the first clothing factory in south-east Asia to have received a platinum award LEED (Leadership in Energy and Environmental Design) Green Factory status. It is recognised as one of the best factories in the whole of India in terms of health and safety, labour standards, workers welfare and environmental protection practices

The ultra-modern factory, located in southern Indian countryside, opened with one production unit in 2012. Since then it has grown to five state-of-the-art production units.

The factory is powered by renewable energy generated from its own wind turbines, photovoltaic and solar panels.

Living Wage

Our living wage program called Fair Share means workers at the Earth Positive factory earn a negotiated industry wage that is above the legal minimum, and on top of that they receive a living wage premium as part of their monthly pay package.

Certified Organic

Organic cotton agriculture combines tradition, innovation and science for the benefit of the environment and to promote a good quality of life for everyone involved.

At our Earth Positive factory we work in compliance with GOTS (Global Organic Textile Standard) which defines world-wide recognised requirements from the harvesting of raw cotton, environmentally and socially responsible manufacturing to labelling. Textiles certified to GOTS provide a credible assurance to the consumer.



Climate Neutral

Regenerative organic cotton agriculture, renewable energy and low-water usage (a closed-loop process with zero discharge) result in a substantial reduction of the carbon footprint in the final product.

We have calculated that a typical Earth Positive T-shirt has a 90% reduced CO₂ compared to a similar conventionally produced garment.

Detox To Zero

This program focuses on stopping harmful chemicals being discharged into water, soil and air during textile processing.

Our Earth Positive dye house operates a zero-discharge closed-loop wet processing. We test the wastewater and sludge to ensure conformity with the DETOX TO ZERO Manufacturing Restricted Substance List (MRSL) of prohibited chemicals.

This is currently the only facility outside of Europe granted the Greenpeace Textile Procurement Standard Letter of Compliance.



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[Nationwide Shipping](#)

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Authorised Production Partner
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USA

East Coast - Georgia
Authorised Production Partner
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